

KEYENCE

NEW Safety Laser Scanner
SZ-V Series

Maximum safety standard for scanners

Type3 **SIL2** **Category3** **PLd**



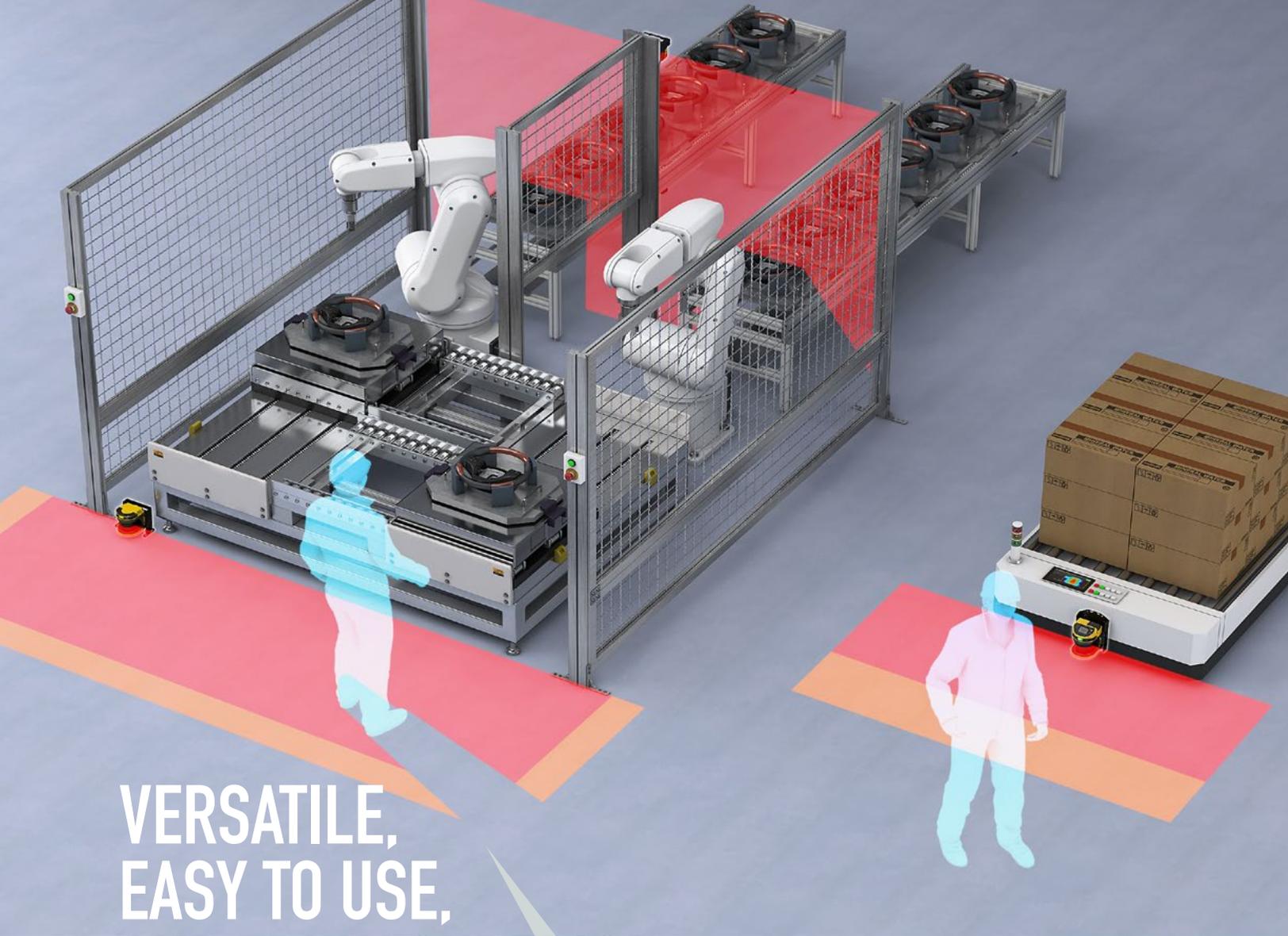
EtherNet/IP™



Industry Leading Safety Laser Scanner



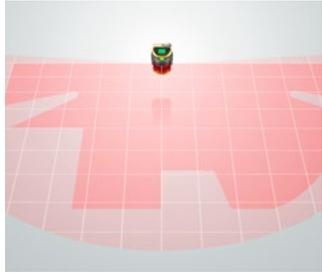
SZ-V Series



VERSATILE, EASY TO USE, AND TRULY SUPERIOR SAFETY SCANNER



Innovative Way of Guarding
Time-of-Flight Based Detection



VERSATILE

- Industry Leading Range
- Monitor Multiple Areas
- Protect Countless Hazards



EASY TO USE

- USB and Network Compatible
- Easy to Navigate Software
- Quickly Customized Zones



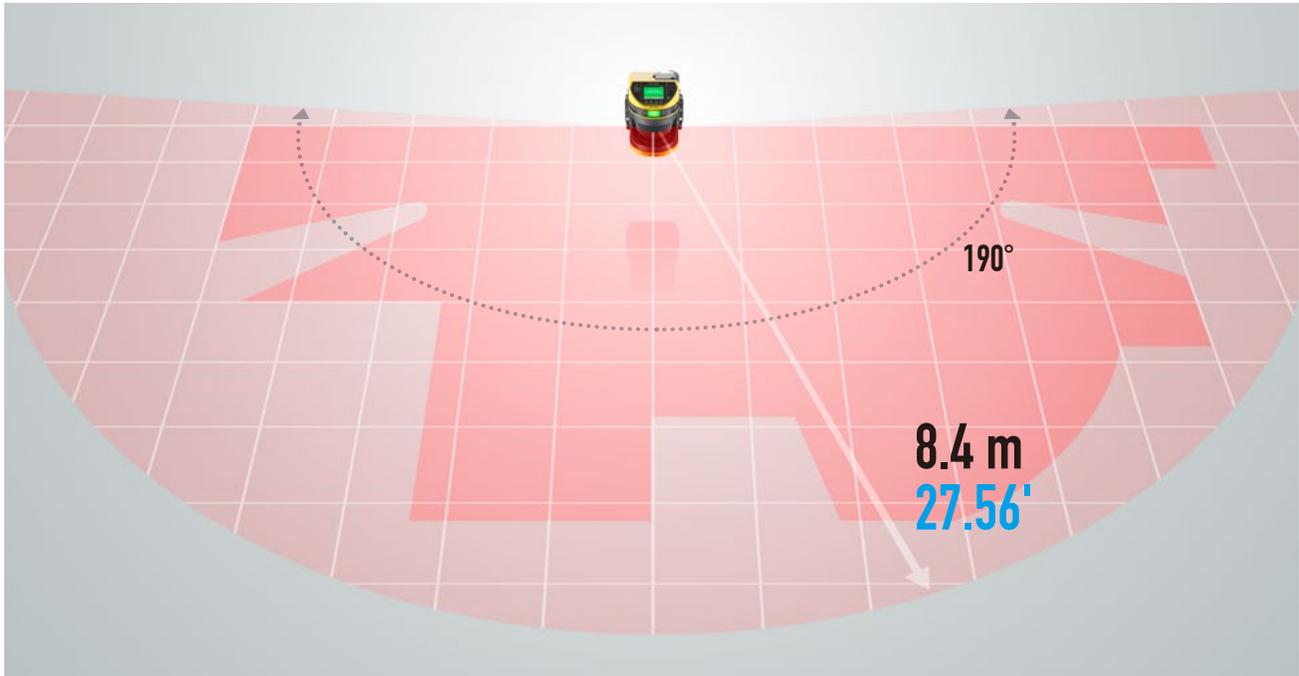
TRUE SUPERIORITY

- Advanced Features
- Unmatched Stability
- Visual Innovation



VERSATILE

CUSTOMIZABLE ZONE WITH INDUSTRY LEADING RANGE



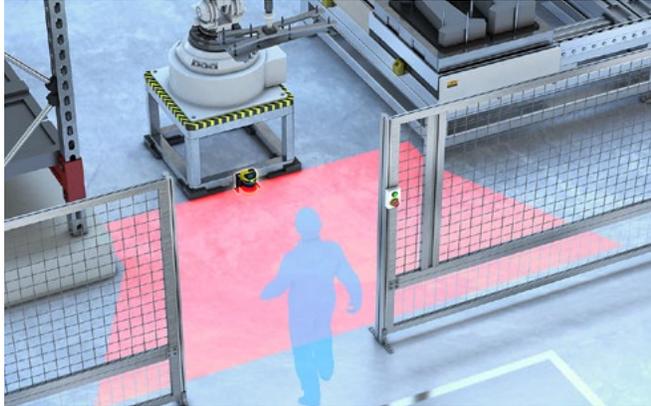
190° Field of View | **8.4 m 27.56'** Protection Zone | **26 m 85.30'** Warning Zone

Boasting one of the industries largest customizable zones, the SZ-V Series offers a truly unique safety solution compared to other types of safety equipment. The reflective nature of the scanner allows for versatile mounting, coupled with user-defined protection and warning zones, to cover any hazardous location.

PROTECT MULTIPLE AREAS ON A SINGLE MACHINE

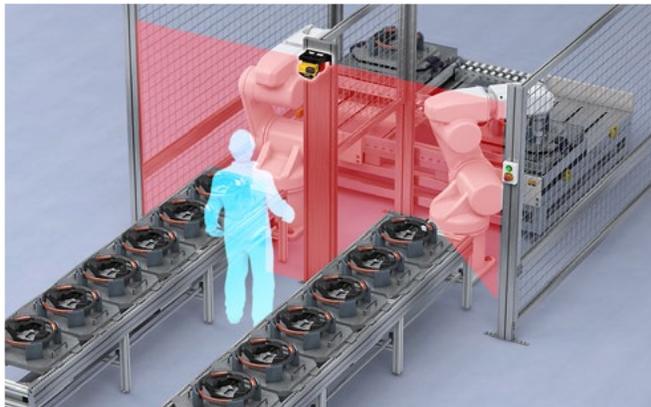


SAFELY PROTECT COUNTLESS TYPES OF HAZARDS



Area Protection

Safety scanners prevent hazards from operating when an unintended object or person is in a dangerous area. Unlike safety mats, safety scanners can be unobtrusively mounted to avoid damage or potential impact, while still protecting complex shaped areas.



Access Protection

The SZ-V also allows for vertical mounting to detect any undesirable entrances into a hazardous area. This is ideal in locations where it would be too difficult to effectively mount light curtains.



AGV/AGC

A safety laser scanner can be mounted on an automated guide vehicle to eliminate the risk of collisions with objects or people in the environment. The features of the SZ-V Series help to ensure proper operation without danger or unnecessary stoppage.

EASY TO USE

■ SIMPLE AND DIRECT COMMUNICATION



■ **USB/Ethernet** Direct Connection

■ **PROFINET/EtherNet/IP™** Network Communication

Directly connect to SZ-V Series scanners through either USB or Ethernet to easily modify the units program, monitor the current status of the scanner, or check for recent interruptions. The Ethernet connection also allows for several different networking options including TCP/IP, UDP, PROFINET and EtherNet/IP™. *Ethernet only available on SZ-V(U)32N(X) models

■ EASY TO NAVIGATE SOFTWARE

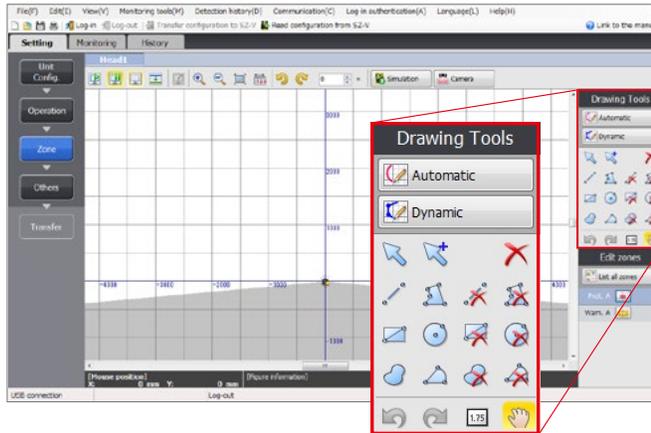
The screenshot shows a software interface with a sidebar menu on the left containing 'Unit Config.', 'Operation', 'Zone', 'Others', and 'Transfer'. The main area displays a configuration page with various settings. A red box highlights the 'ON-delay' setting with the text 'PHP / IPIH selection is mandatory.' and 'ON-delay Enable'. Another red box highlights the 'Advanced functions' section, which includes several drop-down menus: 'Reference points monitoring' (Not used), 'Multi-OSSD function (OSSD 3/4)' (Not used), 'Bank switching function' (Not used), 'Mutrig' (Not used), 'Use second warning zone (warning zone B)' (Not used), 'Laser off input' (Not used), and 'MI Error Detecting Time' (5 s).

Simplified step-by-step menus.

Clean and concise page layouts provide a seamless flow between settings.

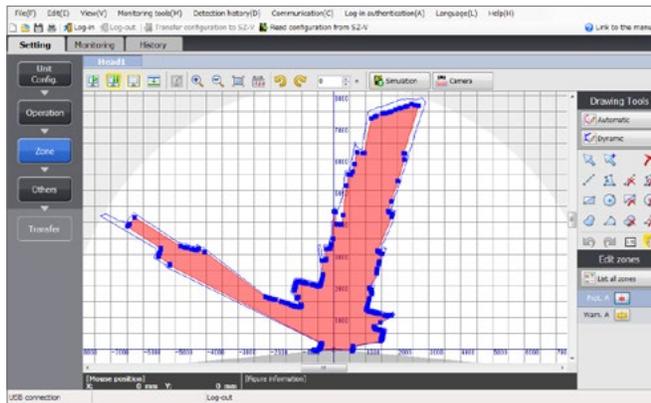
Drop-down menus and buttons make configuration faster than ever.

QUICKLY CUSTOMIZED DETECTION ZONES (3 Methods)



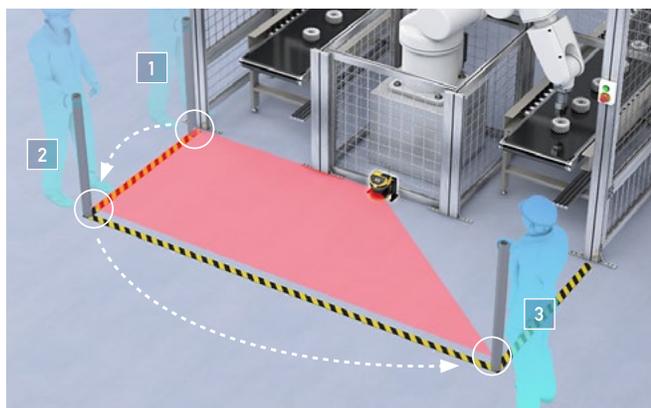
Familiar Tools and Landscape

An assortment of easy to use tools enable users to generate complex zones quickly and easily, without any special knowledge necessary. This landscape also offers real-time monitoring to locate physical objects in the environment (i.e. walls, pillars, etc.) and ensure proper zone creation.



Automatic Drawing Function

Instantly map out the protection zone with the push of a button! This innovative feature automatically draws around obstacles to ensure proper protection in complex environments.



Dynamic Drawing Function

Using a specialty reflector, simply mark the corners of the desired zone for a truly unmatched zone creation technique. This function can be used to generate simple square zones, as well as complex polygonal areas.

SUPERIORITY Advanced Functionality

IMPROVEMENTS

System Memory

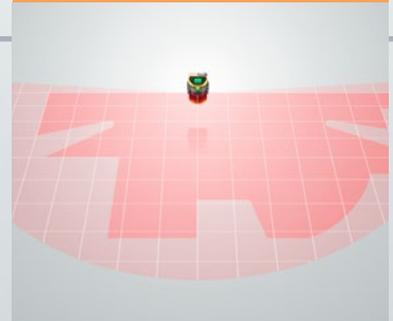
When replacing a unit, the original settings can be easily transferred by removing the system memory from the original unit and connecting it to the new unit.



Safety Laser Scanner
SZ-V Series

8.4 m **27.56'** Detecting Range

Several KEYENCE innovations work together to provide an unmatched 8.4 m **27.56'** detecting range for flexible scanner usage.



INNOVATIONS

Network Compatibility

The SZ-V supports various networking options to enable remote monitoring.

SZ-V(U)32N(X)



CRC Code

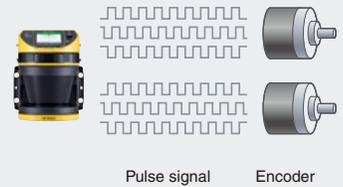
This 4 digit code is located in both the software and on the display unit, to verify that the settings have not been changed.



Encoder Inputs

The SZ-V can take encoder inputs directly from an AGV/AGC to enable smooth profile transitions.

SZ-V(U)32N(X) SZ-V(U)32(X)



2 Scanners in 1 Unit

With two sets of OSSD's, the SZ-V can protect two independent zones simultaneously, saving costs and wiring.

SZ-V(U)04(X)



Muting Function

The built-in muting function ensures high productivity and efficiency, while still maintaining a safe working environment.

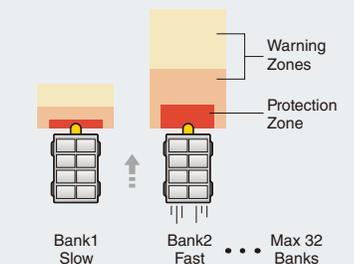
SZ-V(U)04(X) SZ-V(U)32N(X)



96 Programmable Profiles

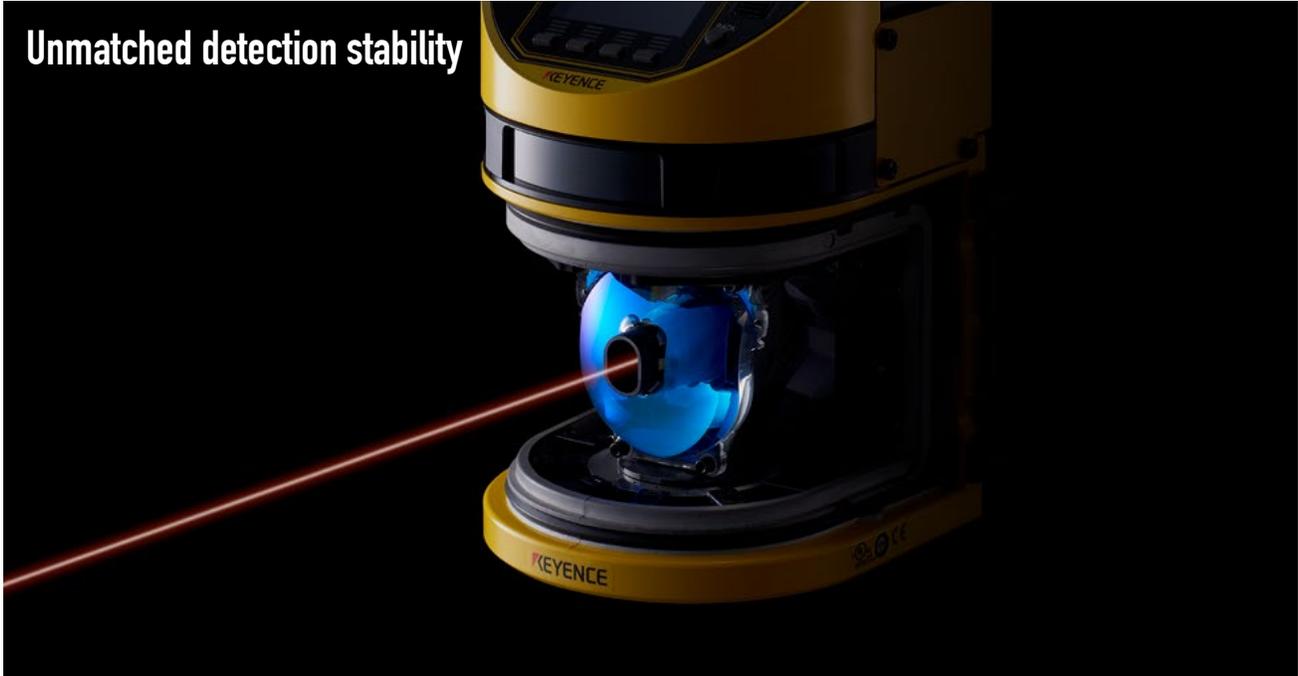
Provide precise and dynamic control of AGV/AGC operations using 32 banks, each containing 1 protection zone and 2 warning zones.

SZ-V(U)32N(X) SZ-V(U)32(X)



SUPERIORITY Unmatched Stability

IMPROVED ENVIRONMENTAL RESISTANCE



Enhanced Detection

0.1° Beam Pitch

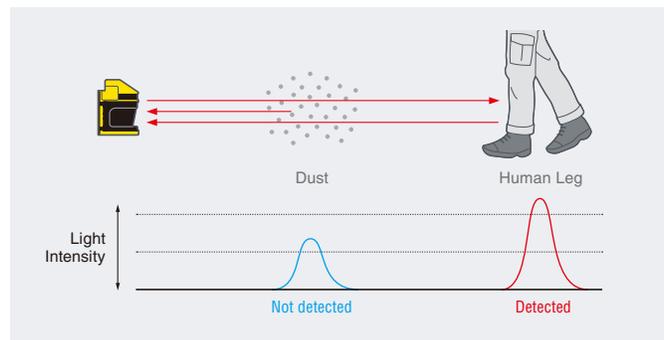
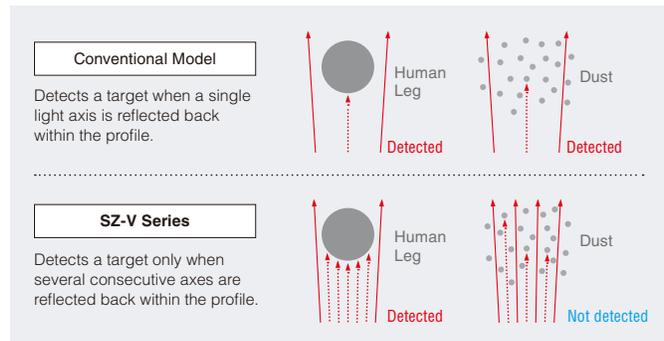
Tight Beam Spot

By reducing the spot diameter by 1/3* and increasing the number of beam axes almost 4X*, the SZ-V Series is able to stably detect targets while greatly decreasing the number of errant trips due to environmental factors. *Compared to conventional models.

Target Differentiation

Intensity Comparison Algorithm (I.C.A.)

The innovative Intensity Comparison Algorithm (I.C.A.) allows the scanner to analyze the amount of light returned to stably differentiate between people/objects and dust or mist.



INCREASED FLEXIBILITY

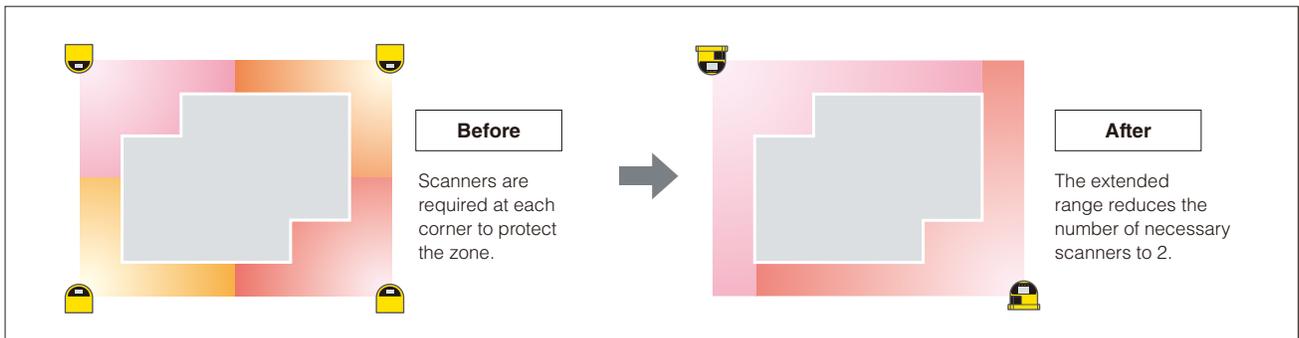
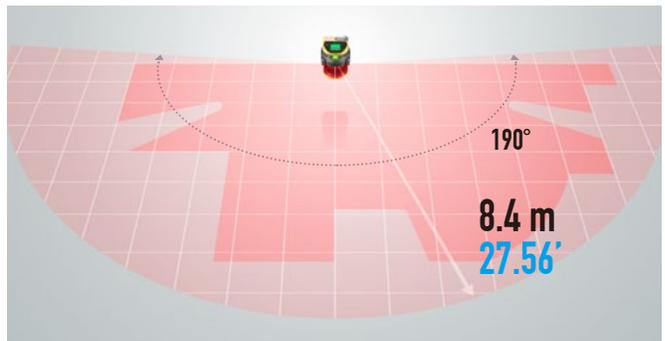


More Coverage, Less Costs

8.4 m **27.56' Detection Zone**

26 m **85.30' Warning Zone**

By deploying the new “Canon Hole” structure, the SZ-V is able to detect further than ever before. This achievement eliminates the need for multiple scanners to cover the same location. This along with the intuitive customization provide for clear cost savings.



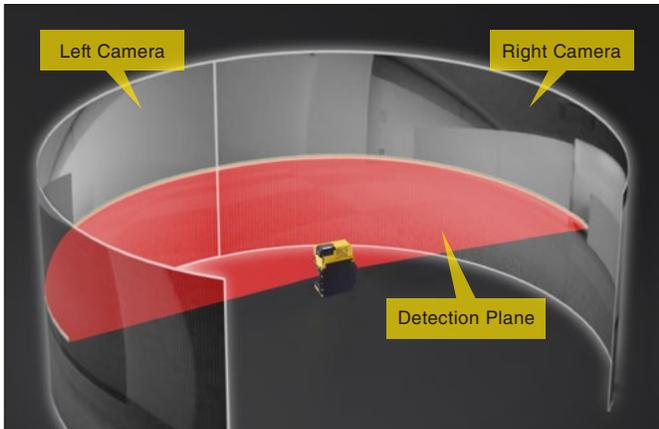
SUPERIORITY Visual Innovation

STEP
1

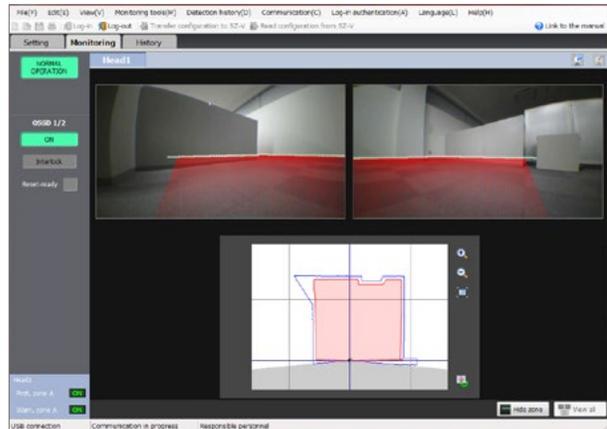
Installation

Built-in Camera

The SZ-V Series utilizes visualization in every aspect of scanner usage to provide a truly unique experience. Installation is now easier than ever with built-in cameras, available on specific models, to not only show what the scanner sees but also the actual detection plane.



The SZ-V camera models show real time images of what the scanner sees.



The software view combines the camera images and zone layout for a complete overview.

STEP
2

Operation

Separate Display

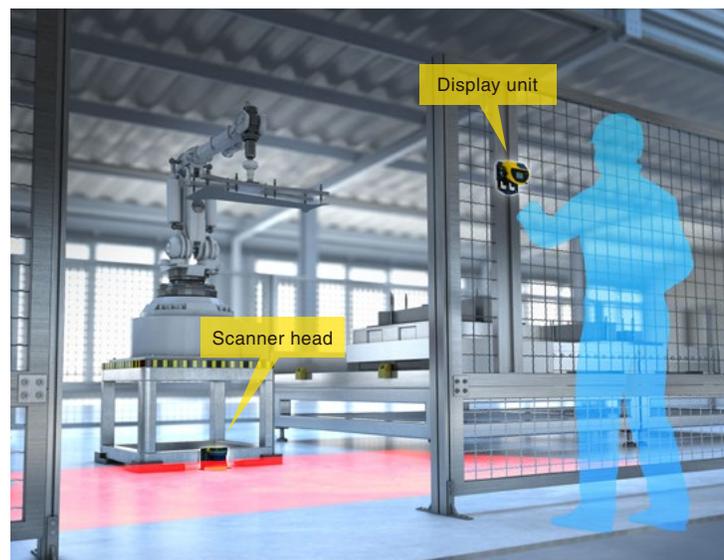
With conventional scanners, it was very difficult to monitor the scanner's status while the machine was operating. This is no longer a concern with the detachable SZ-V Display Unit which enables users to easily monitor the scanner at any time.



Quick checks through the Display Unit

Detailed setting information through a laptop

Ideal for mounting outside of the hazardous zone to prevent unnecessary machine stoppage.



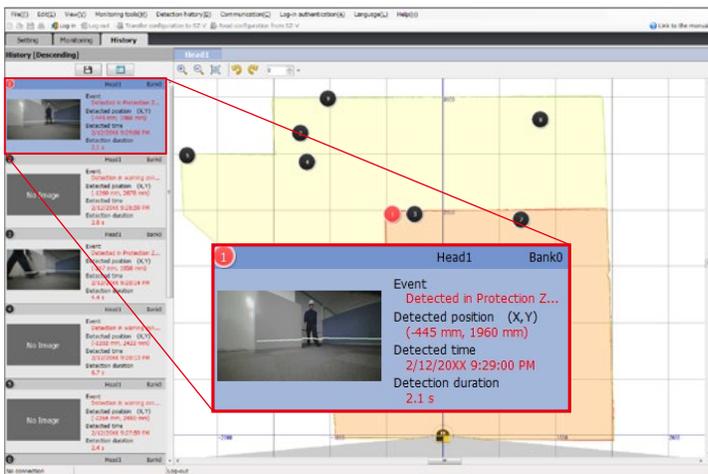
STEP 3

Maintenance

Built-in Camera **Software** **Separate Display**

The combination of the previous features, along with KEYENCE's innovative Detection History function, completely eliminate maintenance headaches. The SZ-V records WHEN and WHERE detections occur to provide a thorough archive of pertinent information that can be used to better understand scanner operations.

(1) Detection History



Detection History Content

Time	Duration
Position	OSSD/Warning/Alert Status

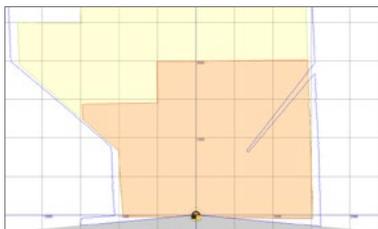
The Detection History feature allows SZ-V users to clearly visualize WHEN, WHERE, and for HOW LONG detections are occurring. With up to 500 events that can be saved, this feature provides crucial details to better understand machine shut downs.

(2) Built-in Camera

With the built-in camera models, the SZ-V takes pictures or movies before and after the OSSD turn OFF. Now users can visually see the cause of trip and react accordingly.

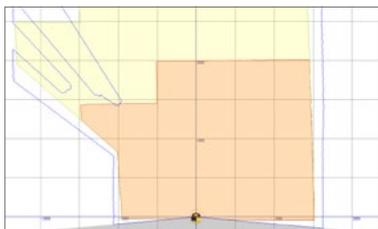
Cause: Dropped Tool

Event
Detected in Protection Z...
 Detected position (X,Y)
 (606 mm, 765 mm)
 Detected time
 2/12/20XX 9:16:39 PM
 Detection duration
 0.3 s



Cause: Worker In Zone

Event
Detected in Protection Z...
 Detected position (X,Y)
 (-1297 mm, 1391 mm)
 Detected time
 3/2/20XX 9:31:57 PM
 Detection duration
 6.1 s



NETWORKING

EXTENSIVE NETWORKING OPTIONS

The SZ-V32N(X) and SZ-VU32N models contain an abundance of networking options that offer a wide variety of beneficial features. From programming the unit remotely to controlling machine stoppage through a Safety PLC, the SZ-V Series can adapt to almost any need.



KEYENCE NETWORK ADVANTAGE

EtherNet/IP

PROFIBUS NET



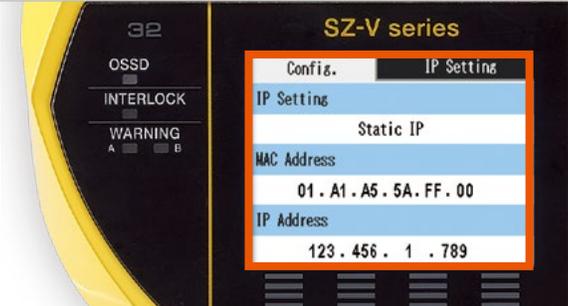
UDP

1

Easily Accessible Information

Detachable and Detailed Display

The highly detailed display utilized by the SZ-V Series provides a perfect platform to view all network related settings directly on the unit. As an added benefit, the display unit can also be separated and mounted in an easily accessible location.



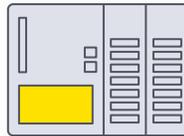
Quickly and Easily Check the Following:

- IP Setting
- IP Address
- MAC Address

All can be seen directly on the display unit!

SAFETY FUNCTIONS

- Control machine power through a safety PLC
- Check/protect different areas simultaneously
- Monitor the status of the scanner



PROFIsafe PLC

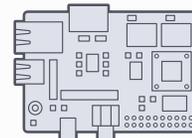


NON-SAFETY FUNCTIONS

- Read measurement distance data
- Monitor the status of the scanner (AUX information)
- Send status information to an HMI



PLC or Industrial PC



AGV On-Board Computer



SZ-V CONFIGURATOR FUNCTIONS

- Change/view all settings remotely
- View the history of OSSD trips and errors
- Monitor the protection area in real-time



Desktop PC and Laptop PC

Ethernet

KEYENCE PROFIsafe ADVANTAGE



2

Reduced Cost and Wiring

Series Connection

Dual Zone Control

By utilizing the SZ-V's PROFIsafe compatibility, series connection capability, and dual zone control, the SZ-V is able to provide an easier and more cost-effective solution for protecting multiple machines or areas.

BEFORE

Conventional
PROFIsafe
Scanners



AFTER

SZ-V PROFIsafe
Scanners



Step 1

Select separate or integrated system and required functions.

1 Select system

2 Select functions

3 Select camera model or standard model

Integrated system



Multi-OSSD/
Muting

Camera



SZ-V04X

Standard



SZ-V04

Multi-bank

Camera



SZ-V32X

Standard



SZ-V32

Network Communication
Multi-bank
Muting

Camera



SZ-V32NX

Standard



SZ-V32N

Separate system



Multi-OSSD/
Muting

Camera



Display unit: SZ-VU04
Scanner head: SZ-VH1X
System memory: SZ-VSM

Standard



Display unit: SZ-VU04
Scanner head: SZ-VH1
System memory: SZ-VSM

Multi-bank

Camera



Display unit: SZ-VU32
Scanner head: SZ-VH1X
System memory: SZ-VSM

Standard



Display unit: SZ-VU32
Scanner head: SZ-VH1
System memory: SZ-VSM

Network Communication
Multi-bank
Muting

Camera



Display unit: SZ-VU32N
Scanner head: SZ-VH1X
System memory: SZ-VSM

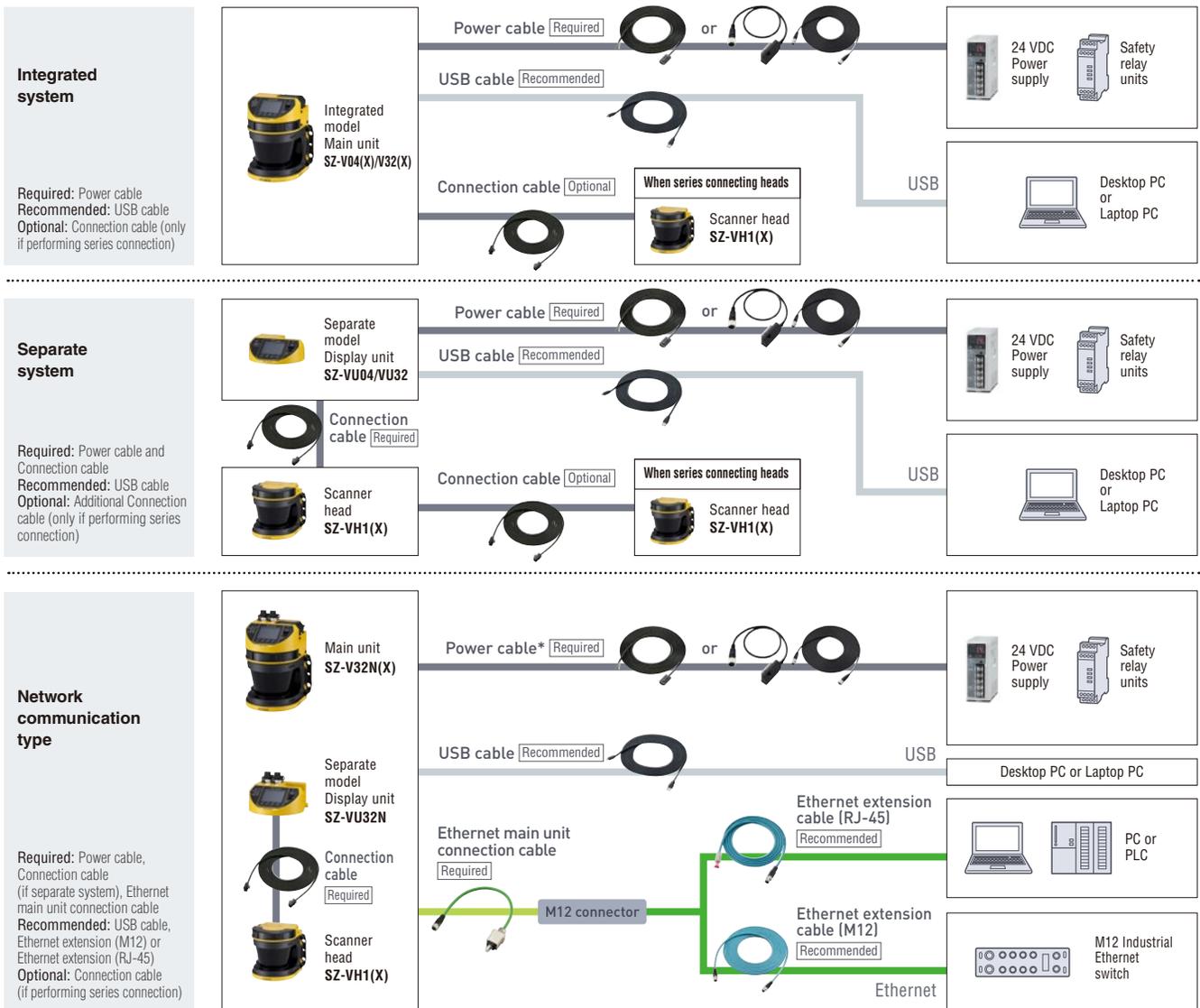
Standard



Display unit: SZ-VU32N
Scanner head: SZ-VH1
System memory: SZ-VSM

Step 2

Select cables



Power cable (Standard)	Power Cable Extension (M12)	Power Cable When Using PROFIsafe	Connection cable	Ethernet extension cable (RJ45)
5 m 16.40' SZ-VP5	0.3 m 0.98' SZ-VPC03	10 m 32.81' SZ-VP10PW	0.05 m 0.16' SZ-VS005	2 m 6.56' OP-88086
10 m 32.81' SZ-VP10	10 m 32.81' SZ-VCC10		5 m 16.40' SZ-VS5	5 m 16.40' OP-88087
20 m 65.62' SZ-VP20			10 m 32.81' SZ-VS10	10 m 32.81' OP-88088
30 m 98.43' SZ-VP30			20 m 65.62' SZ-VS20	

* Select Power Cables

Model	Description	Safety Output	
		OSSD	PROFIsafe
SZ-VP5/10/20/30	Standard Cable	✓	—
SZ-VP10PW	Power Cable When Using PROFIsafe	—	✓
SZ-VPC03, SZ-VCC10	Power Cable Extension (M12)	▲*1	✓*2

✓: Possible ▲: Possible with limitations —: Impossible

*1 SZ-VPC03 is equipped with only 4 pins: 24 V, 0 V, OSSD1, OSSD2. *2 OSSD1, OSSD2 is disabled when using PROFIsafe.

Ethernet main unit connection cable	USB cable
SZ-VNC03	2 m 6.56' OP-51580
	5 m 16.40' OP-86941

Ethernet extension cable (M12)
2 m 6.56' OP-88089
5 m 16.40' OP-88090
10 m 32.81' OP-88091
20 m 65.62' OP-88092

Step 3

Select bracket [optional]



Adjustable angle mounting bracket (horizontal) SZ-VB01	Adjustable angle mounting bracket (vertical) SZ-VB02	Floor bracket SZ-VB03
Display unit standard bracket SZ-VB11	Display unit DIN rail mounting bracket (flat) SZ-VB12	Display unit DIN rail mounting bracket (slim) SZ-VB13

Parts list

Integrated models

Function		Model	Weight
	Multi-function type	Camera SZ-V04X	Approx. 2100 g
		Standard SZ-V04	Approx. 2100 g
	Multi-bank type	Camera SZ-V32X	Approx. 2100 g
		Standard SZ-V32	Approx. 2100 g
	Network type	Camera SZ-V32NX	Approx. 2300 g
		Standard SZ-V32N	Approx. 2300 g

* Integrated models include display unit, scanner head, system memory and a connection cable (SZ-VS005).

Display units

Function		Model	Weight
	Multi-function type	SZ-VU04	Approx. 420 g
	Multi-bank type	SZ-VU32	Approx. 420 g
	Network type	SZ-VU32N	Approx. 600 g

Scanner heads

Function		Model	Weight
	Camera type	SZ-VH1X	Approx. 1600 g
	Standard type	SZ-VH1	Approx. 1600 g

System memory

	Model	Weight
	SZ-VSM	Approx. 60 g

Protection cover

	Model	Weight
	SZ-VB21 *1	Approx. 1000 g

Protection cover (visor)

	Model	Weight
	SZ-VB22 *1	Approx. 660 g

*1 The SZ-VB21/SZ-VB22 protection covers can be mounted over a mounting bracket.

Replacement window

	Model	Weight
	SZ-VHW	Approx. 130 g

Configuration software

Configuration software <Safety Device Configurator> can be downloaded from the KEYENCE website for free.

Mounting brackets

Installation	Name - Model	Weight
	Adjustable angle mounting bracket (horizontal) SZ-VB01	Approx. 900 g
	Adjustable angle mounting bracket (vertical) SZ-VB02	Approx. 1800 g
	Floor bracket SZ-VB03	Approx. 1350 g
	Display unit standard bracket SZ-VB11	Approx. 700 g
	Display unit DIN rail mounting bracket (flat) SZ-VB12	Approx. 350 g
	Display unit DIN rail mounting bracket (slim) SZ-VB13 *2	Approx. 350 g

*2 SZ-VB13 cannot be used with SZ-VU32N.

Power cable

	Type	Length	Model	Weight
	Standard	5 m 16.40'	SZ-VP5	Approx. 400 g
		10 m 32.81'	SZ-VP10	Approx. 800 g
		20 m 65.62'	SZ-VP20	Approx. 1500 g
		30 m 98.43'	SZ-VP30	Approx. 2200 g
	Power Cable When Using PROFSafe	10 m 32.81'	SZ-VP10PW	Approx. 650 g
		M12 Quick Disconnect	0.3 m 0.98'	SZ-VPC03 *3

*3 SZ-VPC03 is equipped with only 4 pins: 24 V, 0 V, OSSD1, OSSD2.

Extension cable (for use with SZ-VPC03)

	Type	Length	Model	Weight
	Power Cable Extension (M12)	10 m 32.81'	SZ-VCC10	Approx. 750 g

Connection cable

	Length	Model	Weight
	0.05 m 0.16'	SZ-VS005	Approx. 80 g
	5 m 16.40'	SZ-VS5	Approx. 350 g
	10 m 32.81'	SZ-VS10	Approx. 700 g
	20 m 65.62'	SZ-VS20	Approx. 1300 g

Ethernet cable/USB cable

	Length	Model	Weight
	0.3 m 0.98'	SZ-VNC03	Approx. 110 g
	2 m 6.56'	OP-88086	Approx. 160 g
	5 m 16.40'	OP-88087	Approx. 340 g
	10 m 32.81'	OP-88088	Approx. 660 g
	2 m 6.56'	OP-88089	Approx. 160 g
	5 m 16.40'	OP-88090	Approx. 340 g
	10 m 32.81'	OP-88091	Approx. 660 g
	20 m 65.62'	OP-88092	Approx. 1280 g
	USB cable	2 m 6.56'	OP-51580
5 m 16.40'		OP-86941	Approx. 200 g

Specifications

Model Name			SZ-V04(X)	SZ-V32(X)	SZ-V32N(X)		
Type			Multi-function Type	Multi-bank Type	Network Type		
Detection capability	Minimum detectable object size		Diameter 20, 30, 40, 50, 70, 150 mm 0.79", 1.18", 1.57", 1.97", 2.76", 5.91" (depends on the setting) Reflectance 1.8% min., Speed 1.6 m/s 5.25 ft/s max.*1				
	Detectable angle		190° (-5° to 185°)				
	Response time (ON to OFF)	Standard Mode*2	Scan Cycle A	160 ms (2scans) to 1280 ms (16scans)*3			
			Scan Cycle B	168 ms (2scans) to 1344 ms (16scans)*3			
			Scan Cycle C	176 ms (2scans) to 1408 ms (16scans)*3			
		High Speed Mode*2	Scan Cycle A	80 ms (2scans) to 640 ms (16scans)*3			
			Scan Cycle B	84 ms (2scans) to 672 ms (16scans)*3			
	Response time (OFF to ON)		88 ms (2scans) to 704 ms (16scans)*3				
	Protection zone	Response time (OFF to ON)		Response time (ON to OFF) + 150 ms			
		Minimum detectable object size: 70 / 150 mm 2.76" / 5.91"	Minimum detectable object size: 70 / 150 mm 2.76" / 5.91"		8.4 m 27.56' (Standard Mode) 5.7 m 18.70' (High Speed Mode)		
			Minimum detectable object size: 50 mm 1.97"		5.6 m 18.37' (Standard Mode) 3.8 m 12.47' (High Speed Mode)		
			Minimum detectable object size: 40 mm 1.57"		4.3 m 14.11' (Standard Mode) 2.9 m 9.51' (High Speed Mode)		
			Minimum detectable object size: 30 mm 1.18"		2.9 m 9.51' (Standard Mode) 2.0 m 6.56' (High Speed Mode)		
			Minimum detectable object size: 20 mm 0.79"		1.6 m 5.25' (Standard Mode) 1.1 m 3.61' (High Speed Mode)		
Warning zone		Minimum detectable object size: 70 / 150 mm 2.76" / 5.91"		26 m 85.30' (Standard Mode) 23 m 75.46' (High Speed Mode)*4			
		Minimum detectable object size: 50 mm 1.97"		25 m 82.02' (Standard Mode) 21 m 68.90' (High Speed Mode)*4			
		Minimum detectable object size: 40 mm 1.57"		24 m 78.74' (Standard Mode) 20 m 65.62' (High Speed Mode)*4			
		Minimum detectable object size: 30 mm 1.18"		23 m 75.46' (Standard Mode) 18 m 59.06' (High Speed Mode)*4			
Minimum detectable object size: 20 mm 0.79"		21 m 68.90' (Standard Mode) 15 m 49.21' (High Speed Mode)*4					
Additional safety distance		100 mm 3.94"*5					
Maximum measurement distance		60 m 196.85"*6					
Maximum number of banks			Max. 4 banks	Max. 32 banks	Max. 32 banks		
Multiple scanner heads			Max. 3 scanner heads				
Camera monitoring area			Monitor area: over 190° (-5° to 185°)*7				
Display			QVGA 2.2inch color LCD				
Light source	Type, wavelength		Infrared laser diode, 905 nm				
	Laser Class	IEC	Class1 IEC/EN60825-1				
		FDA	Class1 FDA 21CFR 1040.10, 1040.11 (Laser Notice No.50)*8				
JIS	Class1 JIS C6802						
Rating	Power voltage		24 VDC ±10% (Ripple P-P 10% or less): When using a converter power supply, 24 VDC +20%/-30%: When using a battery				
	Power consumption		11.8 W (without load), 55.0 W (with load)*9	11.8 W (without load), 55.0 W (with load)*9	13.4 W (without load), 50.8 W (with load)*9		
Control output (OSSD)	Output		Transistor outputs (NPN or PNP is selected in the software)				
	Number of outputs		4 outputs	2 outputs	2 outputs		
	Max. load current		500 mA*10				
	Residual voltage (during ON)		Max. 2.5 V (with a cable length of 5 m 16.40')				
	OFF-state voltage		Max. 2.0 V (with a cable length of 5 m 16.40')				
	Leakage current		Max. 1 mA*11				
	Max. capacitive load		2.2 µF (with a load resistance of 100 Ω)				
Load wiring resistance		Max. 2.5 Ω					
Inputs	PNP		ON-voltage: 10 to 30 V, OFF-voltage: Open or 0 to 3 V, Short-circuit current: Approx. 2.5 mA (Approx. 10 mA for EDM)				
	NPN		ON-voltage: 0 to 3 V, OFF-voltage: Open or 10 V to Power voltage, Short-circuit current: Approx. 2.5 mA (Approx. 10 mA for EDM)				
Non-safety related output (AUX output)	Output type		Transistor outputs (NPN or PNP is selected by the dedicated PC software)				
	Number of outputs		6 outputs	4 outputs	4 outputs		
	Max. load current		Max. 50 mA				
	Residual voltage (during ON)		Max. 2.5 V (with a cable length of 5 m 16.40')				
	Muting lamp		Incandescent lamp (24 VDC, 1 to 5.5 W) or LED lamp (load current: 10 to 230 mA) can be connected	—	Incandescent lamp (24 VDC, 1 to 5.5 W) or LED lamp (load current: 10 to 230 mA) can be connected		
Interface	USB		USB2.0				
	Ethernet	Standard	—	—	IEEE802.3u (100 BASE-TX)		
		Transmission rate	—	—	100 Mbps		
		Cable	—	—	STP(Shielded Twisted Pair) cable or UTP(Unshielded Twisted Pair) cable. Category5 or higher.		
Connector	—	—	RJ45 (IP65) 2 ports				
Network function			—				
Environmental resistance	Enclosure rating		IP65(IEC60529)				
	Operating ambient temperature		-10 to +50°C 14 to 122°F (No freezing)				
	Storage ambient temperature		-25 to +60°C -13 to 140°F (No freezing)				
	Operating relative humidity		35% to 85% RH (No condensation)				
	Storage relative humidity		35% to 95% RH				
	Surrounding light		Incandescent lamp: 1500 lux or less*12				
	Vibration		10 to 55 Hz, 0.7 mm 0.03" compound amplitude, 20 sweeps each in X, Y, and Z directions				
Shock		100 m/s ² (Approx. 10 G) 16 ms pulse, in X, Y, Z directions 1000 times each axis					
Material	Scanner head		Magnesium				
	Window		Polycarbonate, PEI				
	Indicator part		Aluminum, PES				
	Display unit		Magnesium, PPS, Polycarbonate				
System memory		Aluminum, PPE					
Cable length	Power and I/O cable		30 m 98.43' or less *13				
	Between scanner head and display unit		20 m 65.62' or less each *14				
	Ethernet cable		—				
Approved standards	EMC		IEC61496-1, EN61496-1, UL61496-1 (Type 3 ESPE)				
	EMI		EN55011 ClassA, FCC Part15B ClassA, ICES-003 ClassA				
Safety		IEC61496-1, EN61496-1, UL61496-1 (Type 3 ESPE), IEC61496-3, EN61496-3 (Type 3 AOPDDR), IEC61508, EN61508, IEC62061, EN62061 (SIL2 / SILCL2), EN ISO13849-1, 2015 (PLd, Category3), IEC61784-3-3, UL508, UL1998, CSA C22.2 No.14, CSA C22.2 No.0.8					

*1 If the object to be detected moves perpendicular to the detection plane, SZ-V cannot detect the object moving at speed over 1.6 m/s 5.25 ft/s, regardless of the encoder setting. *2 The response time, protection zone, and warning zone are affected by the operation mode.
*3 When PROFSafe is used with the SZ-V32N, 6 ms is added to the response time. *4 20% or more reflectance is necessary for the minimum detectable object in the warning zone. *5 If there is a highly reflective background within 1.5 m 4.92' from the boundary of the protection zone, 200 mm 7.87" must be added as supplementary necessary distance to the protection zone when calculating the minimum safety distance. *6 Even when using the network data output, the maximum measured output distance is 60 m 196.85'. *7 Only applicable for the type with a camera. *8 The laser classification for FDA (CDRH) is implemented based on IEC60825-1 in accordance with the requirements of Laser Notice No.50. *9 When using the SZ-V with series connected sensor heads, it is necessary to add 9.4 W per scanner head. Also, power consumption may temporarily be higher (maximum 3.6 W). Power consumption will be within the specification after SZ-V moves to normal operation. *10 For the SZ-V04 type and the SZ-V32 type, the load current calculation of the OSSD output and AUX output is 1.5 A or less when using one scanner head, 1.0 A or less when using two scanner heads, and 0.5 A or less when using three scanner heads. For the SZ-V32N type, the load current calculation of the OSSD output and AUX output is 1.2 A or less when using one scanner head, 0.8 A or less when using two scanner heads, and 0.3 A or less when using three scanner heads. *11 Includes when the power is OFF. *12 An ambient light source should not be located within ±5° of the detection plane. *13 10 m 32.81' or less when supplying power from a battery. *14 When supplying power from a battery, the length of each connection cable should be 10 m 32.81' or less when using two scanner heads, and 5 m 16.40' or less when using three scanner heads. *15 Distance between SZ-V and Ethernet switch

Functions

Model		SZ-V04 (X)	SZ-V32 (X)	SZ-V32N (X)	
					
Type		Multi-function	Multi-bank	Network	
				Not using PROFiSafe	Using PROFiSafe
Detection capability	Protection zone	✓ 2 zones	✓ 1 zone	✓ 1 zone	✓ 2 zones
	Warning zone	✓ 2 zones	✓ 2 zones	✓ 2 zones	✓ 2 zones
	Minimum detectable object size	Diameter 20, 30, 40, 50, 70, 150 mm 0.79", 1.18", 1.57", 1.97", 2.76", 5.91"			
Camera		✓*1	✓*1	✓*1	✓*1
Interlock function		✓	✓	✓	✓*3
EDM function		✓	✓	✓	—
Bank function	Maximum number of banks	4	32	32	16
	Switching through wiring inputs	✓	✓	✓	—
	Switching through encoder inputs	—	✓	✓	—
	Monitoring multiple banks via network	—	—	—	✓
Multi-OSSD function		✓	—	—	✓
Muting function		✓	—	✓	—
Reference points monitoring function		✓	✓	✓	✓
Number of AUX outputs		✓ 6 outputs	✓ 4 outputs*2	✓ 4 outputs*2	—*3
State information output		✓	✓	✓	—*3
Detection history		✓	✓	✓	✓
Ethernet Communication		—	—	✓	✓
Cascading scanner heads			Max. 3 units		

*1 Only when using a scanner head with a camera.

*2 The number of usable AUX outputs varies depending on the settings.

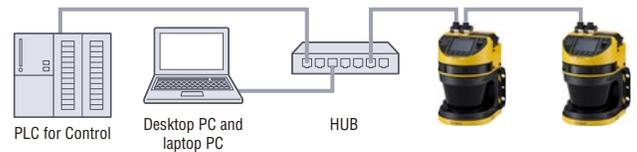
*3 When using PROFiSafe, all physical I/O wires will be deactivated. Corresponding information can be read/written over PROFiSafe/PROFINET communication.

Reference: Depending on the settings, some functions cannot be used simultaneously. For details, refer to the SZ-V Series user's manual.

Ethernet communication details

Ethernet communication

SZ-V32N(X)/U32N can exchange data with a PC or PLC via Ethernet cable. Depending on the device to be connected, multiple communication options are available.



Functions available via communication	Communication to SZ-V Configurator	UDP Command*1	EtherNet/IP™, PROFINET*1*4	PROFIsafe*4
Configure SZ-V protection zones	✓	—	—	—
Configure SZ-V functions	✓	—	—	—
Check detection status with monitor view	✓	—	—	—
Read distance measurement data	—	✓	▲	▲*3
Read error status of SZ-V	✓	✓	✓	✓*3
Read error history of SZ-V	✓	—	—	—
Check configuration code (CRC)	✓	✓	✓	✓*3
Monitor camera image of SZ-V	✓*2	—	—	—
Use OSSD status for safety related controls	—	—	—	✓
Monitor multiple banks	—	—	—	✓
Send interlock reset signal to SZ-V	—	—	—	✓
Typical devices to be connected	 Desktop PC and laptop PC	 Original program on board computers	 PLC or industry PC	 Safety PLC
Application examples	Monitor remote SZ-V	AGV control using measurement data	Show scanner status on HMI	Safety related control

✓ Possible ▲ Possible with limitations — Impossible or not realistic

*1 Information read through UDP Command Communication, EtherNet/IP™ Communication, and PROFINET communication cannot be used for safety related part of the control system.

*2 Only when using a scanner head with a camera.

*3 Can be read by PROFINET communication. PROFINET communication can be used simultaneously with PROFIsafe communication.

*4 Only available with version 2 or later of Network Type models.

Communication functions that can be used simultaneously



When using network communication, it is necessary to select one of the following communication protocols.

The relation between a selected communication protocol and the communication functions that can be used is shown in the following table.

Selected communication protocol	Communication functions that can be used at the same time				
	Communication to SZ-V Configurator	UDP Command	EtherNet/IP™	PROFINET	PROFIsafe
UDP	✓	✓	—	—	—
EtherNet/IP™	✓	✓	✓	—	—
PROFINET	✓	✓	—	✓	—
PROFIsafe	✓	✓	—	✓	✓

Network specifications

Ethernet General Specifications

Standard	IEEE 802.3u (100BASE-TX)
Transmission rate	100 Mbps
Cable	Category5 or higher STP (Shielded Twisted Pair) or UTP (Unshielded Twisted Pair) cable
Connector	RJ45 (IP65 connector) 2 ports

EtherNet/IP™ Specifications

Compatible functions	Cyclic communication Compatible with UCMM and Class 3 messaging (Explicit messaging)
Number of connections	16
RPI (Transmission cycle)	5 to 10000 ms (0.5 ms unit)
Tolerable communication bandwidth for cyclic	3000 pps
Conformance Test	Conform to CT12

PROFINET Specifications

Compatible Network	PROFINET IO Communication	
Basic Specifications	Compatible functions	Cyclic communication (Data I/O Communication) Acyclic communication (Record I/O Communication)
	Conformance Class	Conformance Class B
	GSDML version	Version 2.32
	Conformance Test Version	Based on version 2.33
	MRP	Available as client
	Applicable Protocols	LLDP, SNMP, MRP, DCP
Cyclic Specification	Netload	Class 3
	Update time	1 to 512 ms

PROFIsafe Specification

PROFIsafe Version	V2
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PROFIsafe communication

Data available with PROFIsafe communication

INPUT (from SZ-V to Safety PLC)

Byte offset	Details	bit	Description
0	Zone Detection State / SZ-V Status	0	Protection Zone A State (OSSD 1/2)
		1	Protection Zone B State (OSSD 3/4)
		2	Warning Zone A State
		3	Warning Zone B State
		4	Interlock-Reset-Ready A
		5	Interlock-Reset-Ready B
		6	Normal Operation State
		7	Error State
1	SZ-V Status	0	Bank Number (A)
		1	Bank Number (B)
		2	Bank Number (C)
		3	Bank Number (D)
		4	Bank Number valid
		5	Laser off state
		6	Reserved
		7	Reserved
2	Window Pollution Information / Head1 State	0	Head1 Window Pollution State
		1	Head2 Window Pollution State
		2	Head3 Window Pollution State
		3	Reserved
		4	Head1 Protection Zone A State
		5	Head1 Protection Zone B State
		6	Head1 Warning Zone A State
		7	Head1 Warning Zone B State
3	Head2 State / Head3 State	0	Head2 Protection Zone A State
		1	Head2 Protection Zone B State
		2	Head2 Warning Zone A State
		3	Head2 Warning Zone B State
		4	Head3 Protection Zone A State
		5	Head3 Protection Zone B State
		6	Head3 Warning Zone A State
		7	Head3 Warning Zone B State
4	Protection Zone A State for each Bank	0	Protection Zone A State for Bank0
		15	Protection Zone A State for Bank15
6	Protection Zone B State for each Bank	0	Protection Zone A State for Bank0
		15	Protection Zone A State for Bank15
8	Warning Zone A State for each Bank	0	Warning Zone A State for Bank0
		15	Warning Zone A State for Bank15
10	Warning Zone B State for each Bank	0	Warning Zone B State for Bank0
		15	Warning Zone B State for Bank15

OUTPUT (from Safety PLC to SZ-V)

Byte offset	Details	bit	Description
0	Output	0	Reset A
		1	Reset B
		2	Reserved
		3	Reserved
		4	Reserved
		5	Laser OFF
		6	Reserved
		7	Return to Normal Operation
1	Bank Number	0	Bank Number
		1	
		2	
		3	
		4	Bank Number (reverse) For each bit, specify opposite value of bit 0-3
		5	
		6	
		7	
2	Reserved	0	Reserved
		15	Reserved
...	...	0	Reserved
...	...	15	Reserved
10	Reserved	0	Reserved
		15	Reserved

* Protection Zone States on Byte offset 4 to 10 may be easily affected by mutual interference or other environmental factors, compared to states in Zone Detection Status (Byte offset 0)



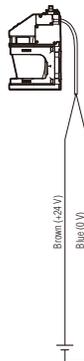
Please do not use information other than Protection Zone States for control related to safety.

PROFIsafe / PROFINET diagnostics

SZ-V is compatible with PROFINET Diagnostics function. The following information can be sent to a safety PLC as PROFINET Diagnostic alert information.

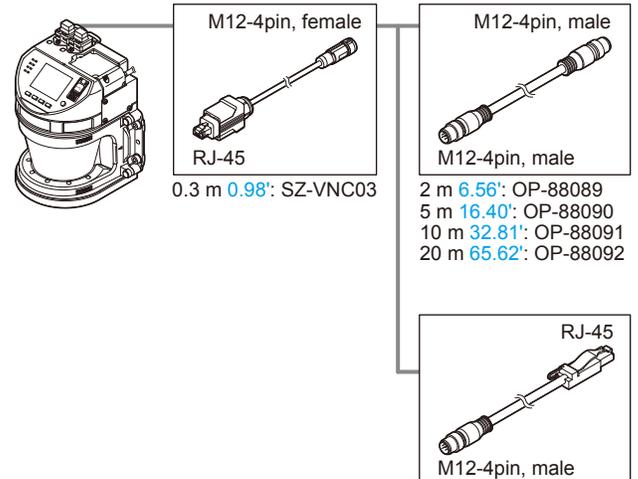
Alert notification item	PROFINET	PROFIsafe
PROFIsafe Parameter Error	—	✓
PROFIsafe Transmission Error	—	✓
Window pollution Alert	✓	✓
Window pollution Error	✓	✓
MI Error	✓	✓
Bank Input Error	✓	✓
Bank Sequence Error	✓	✓
Configuration Error	✓	✓
System Error	✓	✓
AUX Error	✓	—
EDM Error	✓	—
Encoder Error	✓	—
OSSD Error	✓	—
Other Error	✓	✓
Other Alert	✓	✓

Wiring and cables for PROFIsafe



* When PROFIsafe communication is used, all physical I/O wires (OSSDs, EDM, Reset, AUX, etc.) will be deactivated.

* For Ethernet cable selection, please refer to the selection guide on p.16 as well as the figure below.



M12-4pin, female
RJ-45
0.3 m 0.98': SZ-VNC03

M12-4pin, male
M12-4pin, male
2 m 6.56': OP-88089
5 m 16.40': OP-88090
10 m 32.81': OP-88091
20 m 65.62': OP-88092

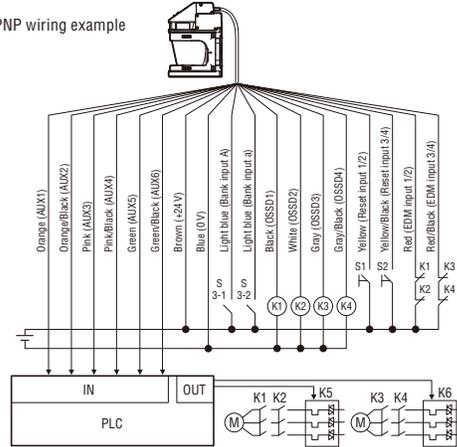
RJ-45
M12-4pin, male
2 m 6.56': OP-88086
5 m 16.40': OP-88087
10 m 32.81': OP-88088

Examples of wiring

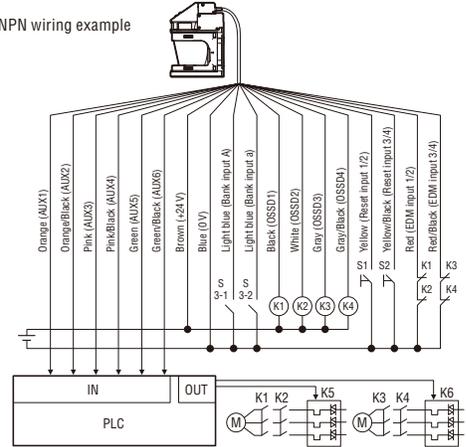
SZ-V04 Type

OSSD3/4: Multi-OSSD
 Bank switching: Used
 Muting: Not used (usage not possible)
 Interlock: Used
 EDM: Used

PNP wiring example



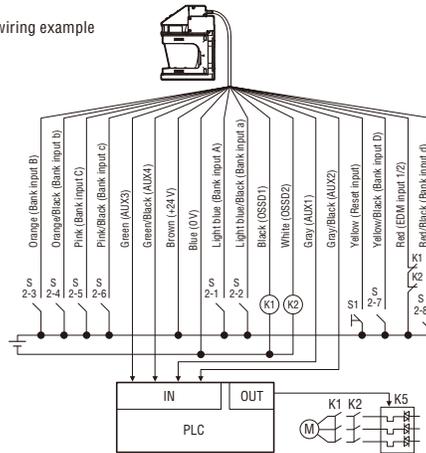
NPN wiring example



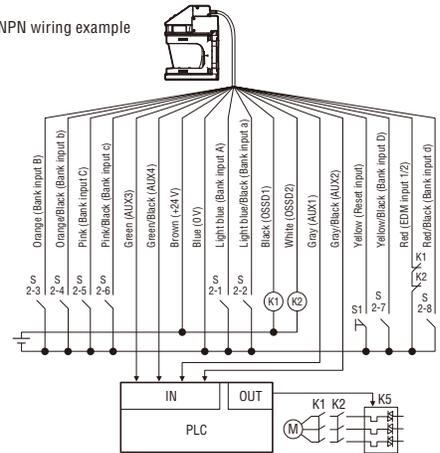
SZ-V32 Type

Bank switching: Used
 Bank switching method: Single or binary
 No. of banks: Used
 Single: 8 or less, Binary: 16 or less
 Interlock: Used
 EDM: Used

PNP wiring example



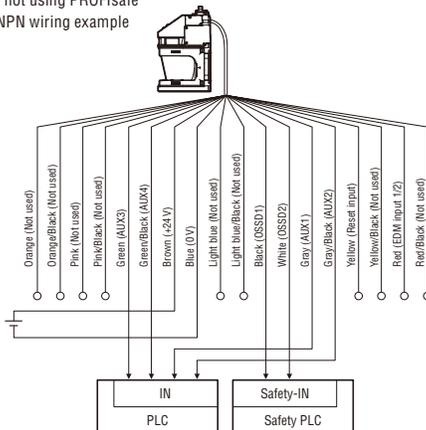
NPN wiring example



SZ-V32N Type

Bank switching: Not used
 Muting: Not used
 Interlock: Not used
 EDM: Not used

When not using PROFIsafe
 PNP/NPN wiring example



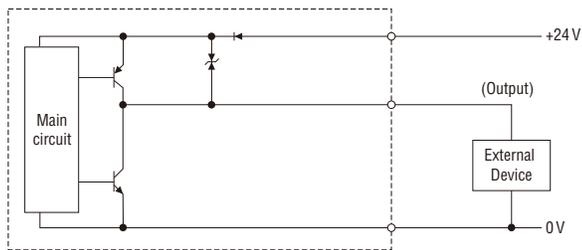
Symbols

K1, K2, K3, K4: External device
 (Safety relay, magnet contactor, etc.)
 K5, K6: Solid state contactor
 S1: Switch for resetting OSSD1/2 (N.O.)
 S2: Switch for resetting OSSD3/4 (N.O.)
 PLC: Used for monitoring, not for control systems related to safety.
 Safety PLC: Control systems related to safety.
 S2-1, S2-2, S2-3, S2-4, S2-5, S2-6, S2-7, S2-8: Switch for bank switching.
 M: 3-phase motor

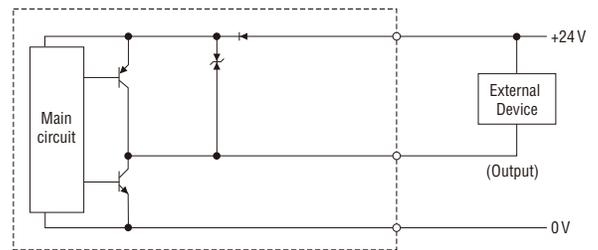
Input and Output circuit

■ OSSD output circuit (Safety output)

PNP output

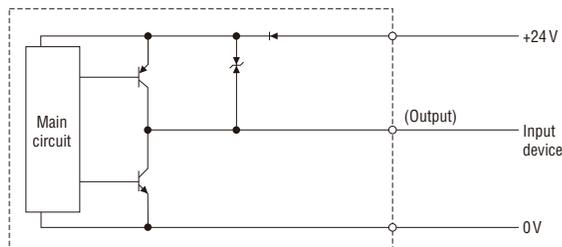


NPN output



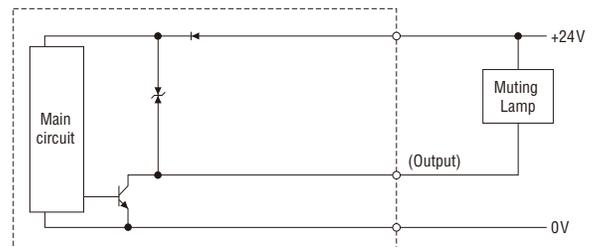
■ AUX output circuit

Common for both PNP and NPN output



■ Muting lamp output circuit

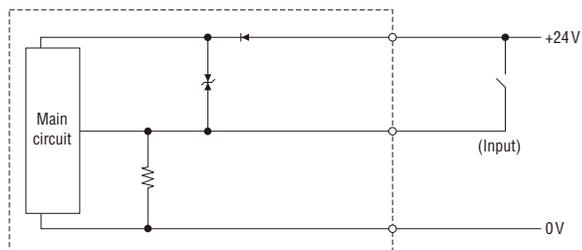
NPN output*



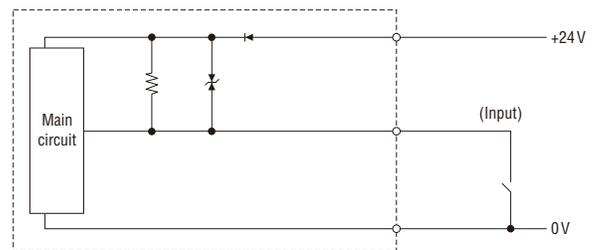
*Muting lamp output will always be an NPN output regardless of what input and output polarity is selected.

■ Input circuit

PNP input



NPN input



OSSD output

The OSSD is a safety output for the safety-related part of a machine control system. When the SZ-V detects an object (someone or something) in the protection zone, the OSSD goes to the OFF-state.

OSSD 1/2 is a pair of safety outputs that are redundant. Similarly, OSSD 3/4 is also a pair of safety outputs that are redundant.

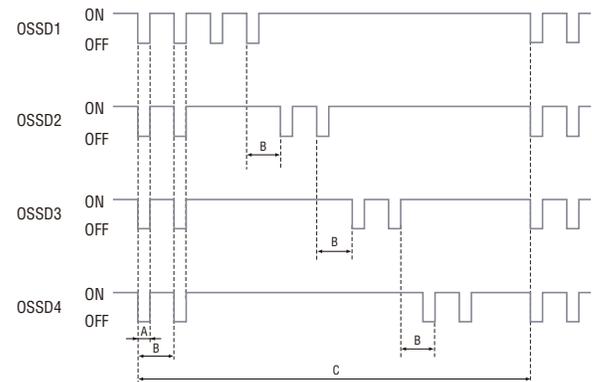
The SZ-V generates self-diagnosis signals on its internal control circuit to perform diagnostics on the OSSD. These signals periodically force the OSSD into a temporary OFF-state when the OSSD is in the ON-state (when the SZ-V detects no objects in the protection zone.).

The internal control circuit receives a feed-back signal (OFF-signal) based on the self-diagnosis, the SZ-V determines that its OSSD is operating normally. If the OFF-signal is not returned to the internal control circuit, the SZ-V determines that there is a problem with the OSSD or wiring and goes to an error state.

Note:

The devices connected to the OSSD, such as safety relay or contactors, should not respond to these temporary, self-diagnostic OFF-signals.

■ Self-diagnosis pulse



A: 50 μ s (If a capacitive load is connected, max. 250 μ s can apply.)

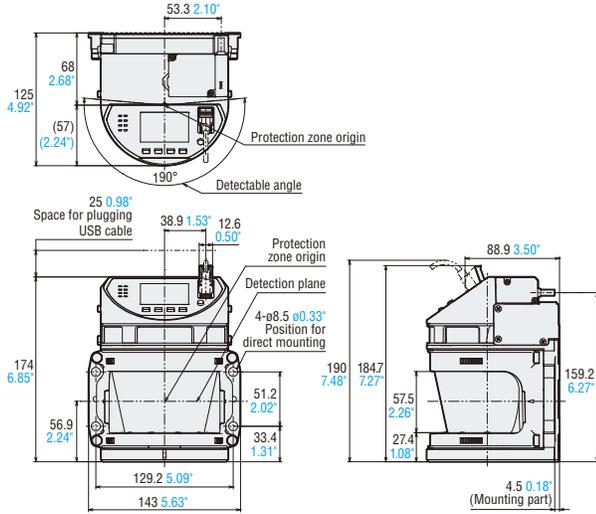
B: Approximately 60 ms

C: Approximately 920 ms

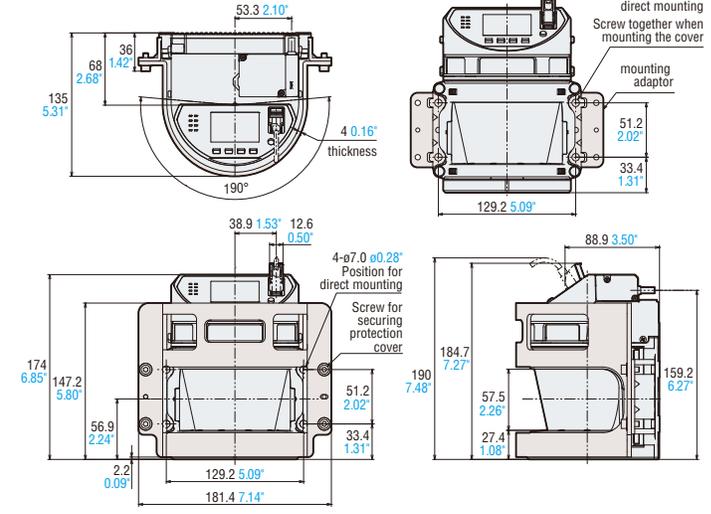
Dimensions

Unit: mm inch

SZ-V04(X) / V32(X)



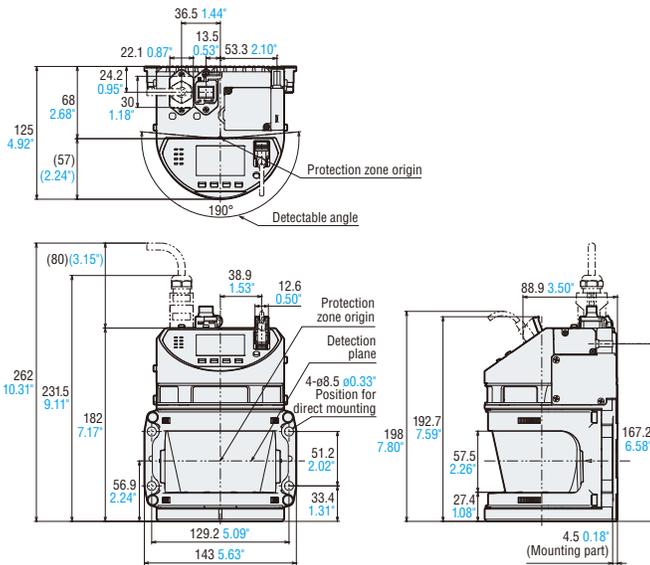
SZ-V04(X) / V32(X) + SZ-VB21



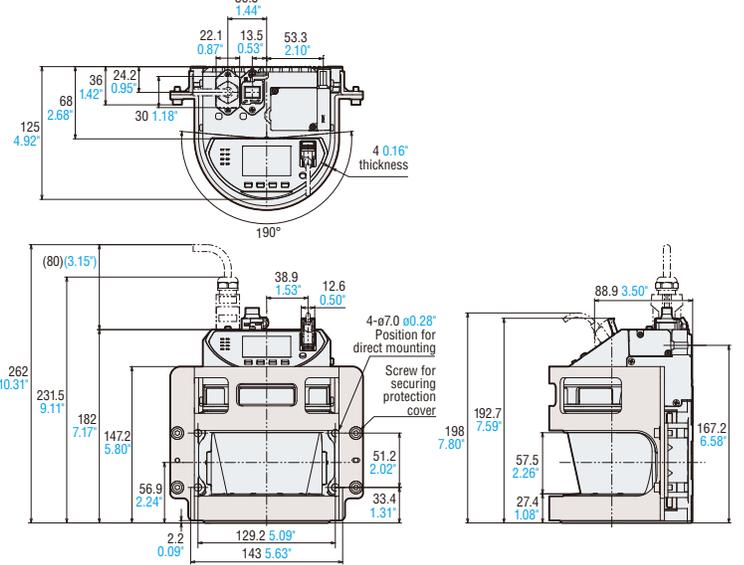
When protection cover is mounted

4-φ7.0 φ0.28" Position for direct mounting
Screw together when mounting the cover
mounting adaptor

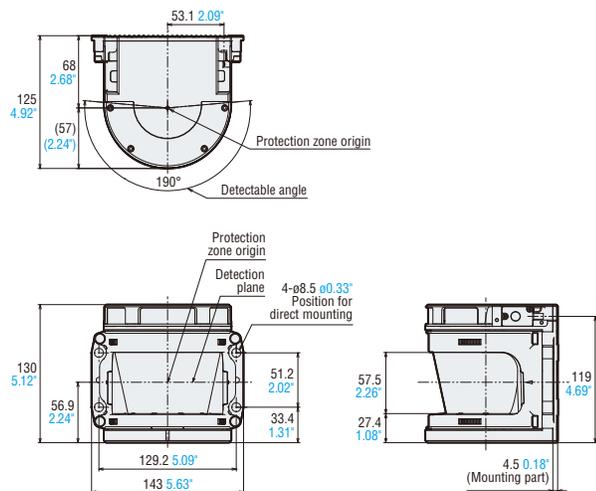
SZ-V32N(X)



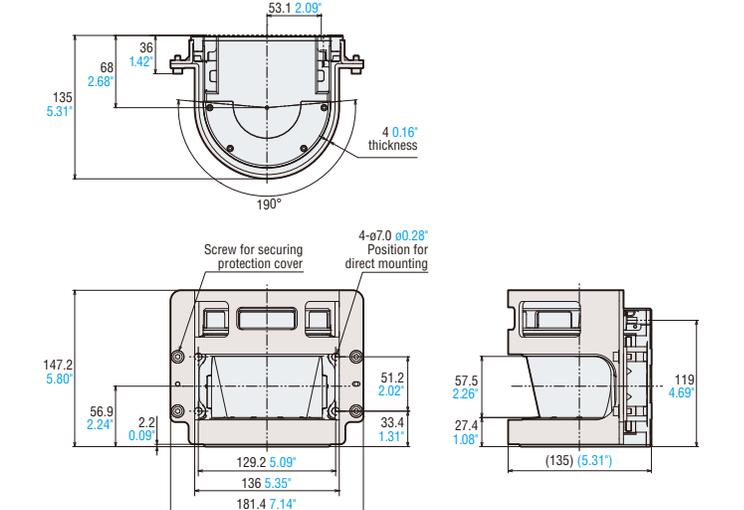
SZ-V32N(X) + SZ-VB21



SZ-VH1(X)

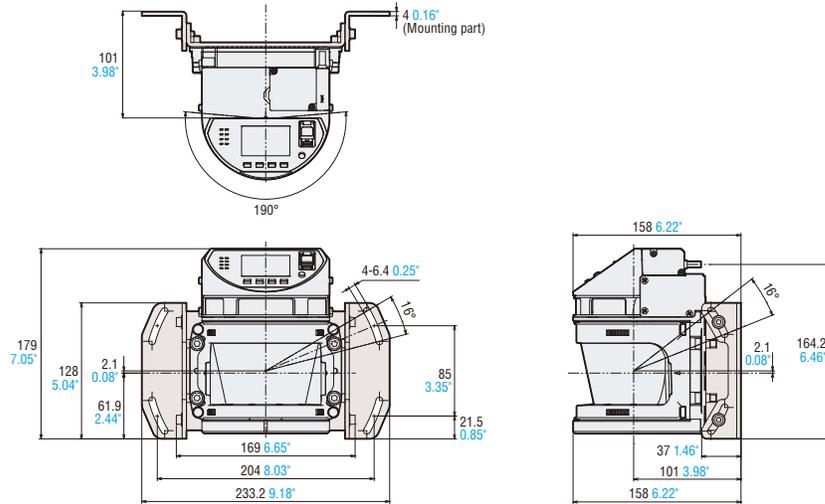


SZ-VH1(X) + SZ-VB21

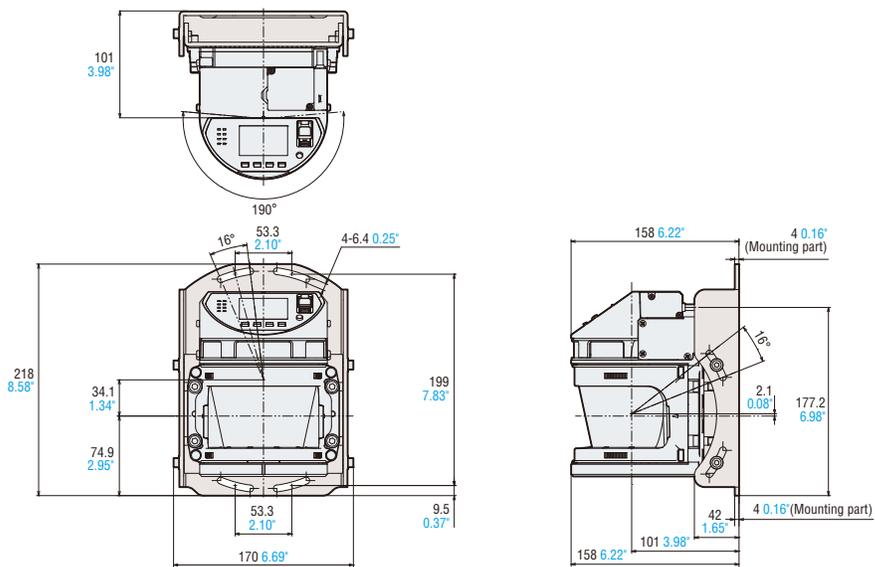


Dimensions

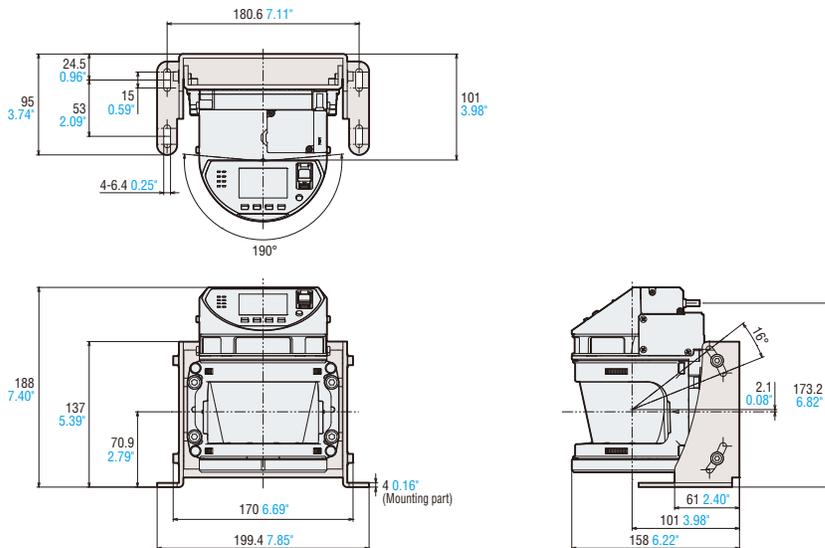
SZ-VB01 + SZ-V04(X) / V32(X)



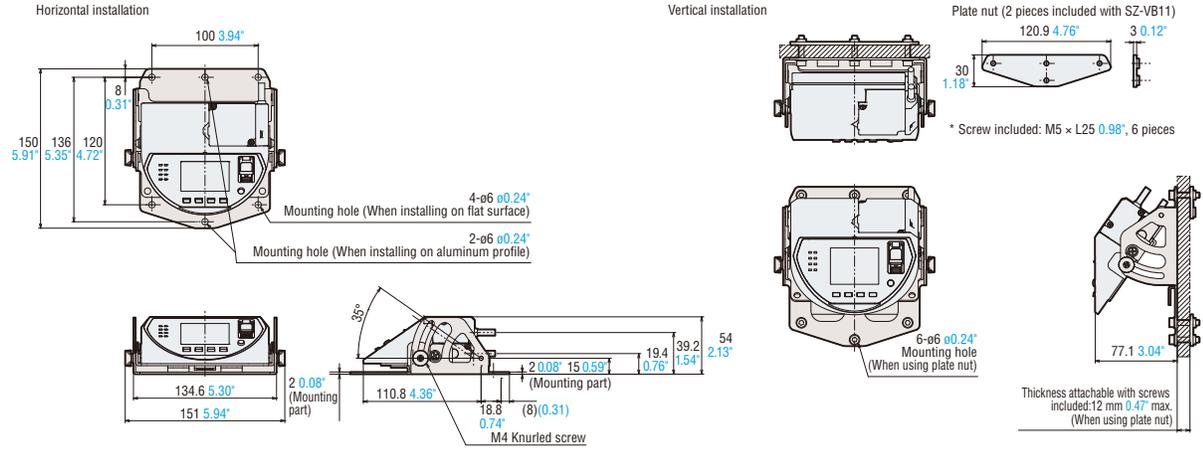
SZ-VB02 + SZ-V04(X) / V32(X)



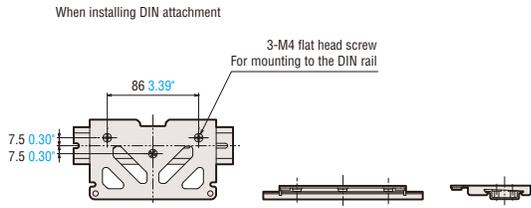
SZ-VB03 + SZ-V04(X) / V32(X)



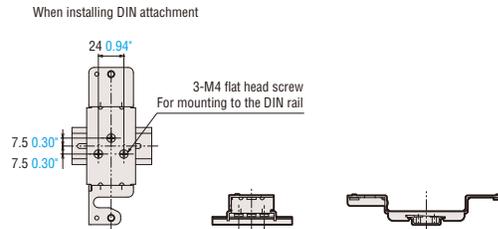
SZ-VB11 + SZ-VU04 / VU32



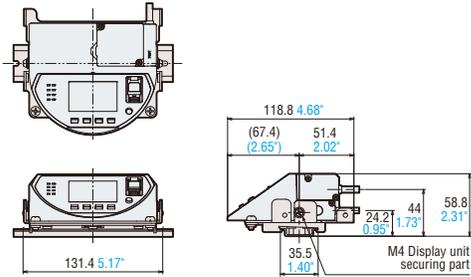
SZ-VB12 + SZ-VU04 / VU32



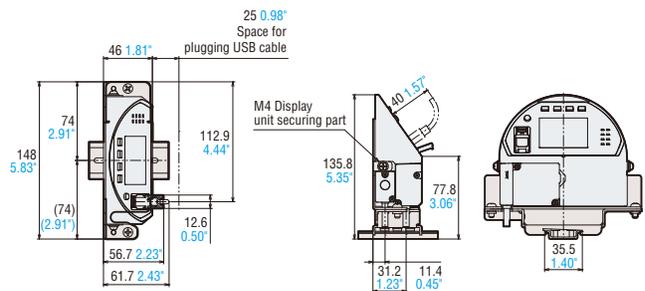
SZ-VB13 + SZ-VU04 / VU32



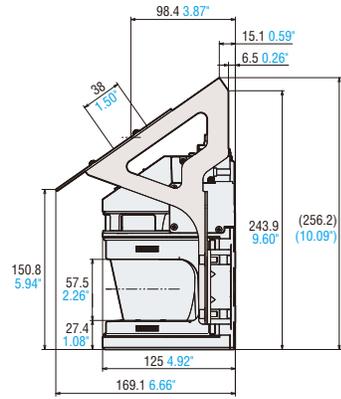
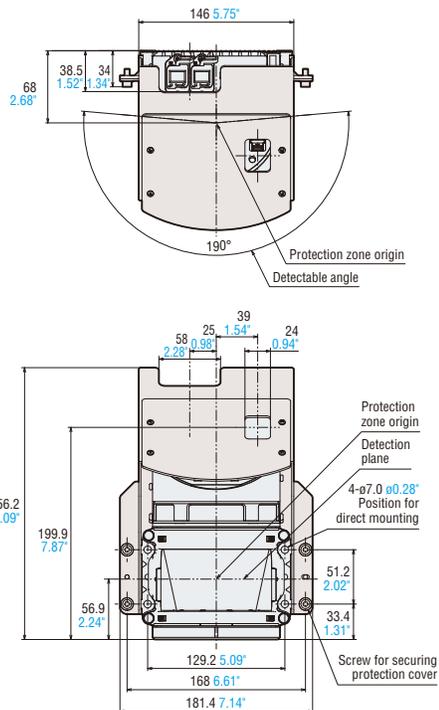
When installing display unit



When installing display unit



SZ-V32N(X) + SZ-VB22

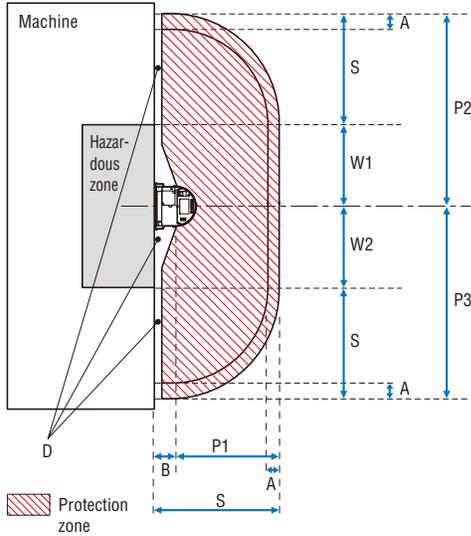


CAD DATA DOWNLOAD
www.keyence.com/sz-v_cad

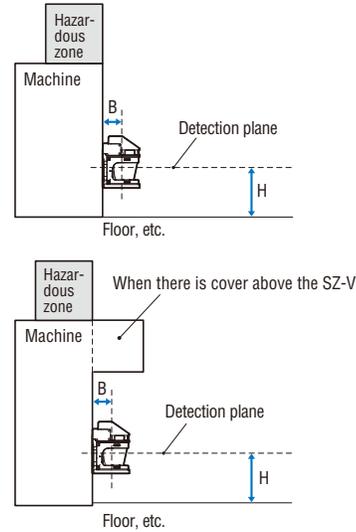
Safety distance

Example of area protection (Direction of approach parallel to the protection zone)

Top view of the machine



Side view of the machine



$$Ds = K \times T + Dpf + A \quad [\text{ANSI B11.19}]$$

Ds: Safety distance

K: The maximum speed that an individual can approach the hazard

T: The total time that it takes for the hazardous motion to stop, or for the hazardous portion of the machine cycle to be completed. This value varies depending on machine type and/or the safeguarding device applied.

Dpf: Additional distance for horizontal sensing field applications without vertical sensing: 1200 mm / 48".

A: Additional safety distance (mm)

P1, P2, P3: Protection distances to be configured as the protection zones

W1, W2: Width of the hazardous area

B: Distance between the edge of the hazardous area and protection zone origin on the SZ-V

D: Unprotected space

Example of safety distance calculation

$K = 1600 \text{ mm/s}$ 62.99 inch/s

$T = t_1 + t_2 = 0.82 \text{ s}$ Overall response time

$t_1 = 0.32 \text{ s}$ SZ-V response time (Changeable)

$t_2 = 0.5 \text{ s}$ Max. time required to stop the machine after receiving the OSSD signal from SZ-V*

$Dpf = 1200 \text{ mm} / 48"$

$A = 100 \text{ mm}$ 3.94" Additional safety distance of SZ-V

$B = 68 \text{ mm}$ 2.68" Distance between the edge of the hazardous area and protection zone origin on the SZ-V

$W1 = W2 = 1000 \text{ mm}$ 39.37" Width of the hazardous area

* When using PROFIsafe, please add communication and processing time required for the stop signal to reach the machine after SZ-V protection zone state turns OFF.

Safety Distances

$$S = K \times T + Dpf + A = 1600 \times 0.82 + 1200 + 100 = 2612 \text{ mm}$$

Protection distances to be configured as the protection zones

$$P1 = S - B = 2544 \text{ mm} \quad 100.16"$$

$$P2 = S + W1 = 3612 \text{ mm} \quad 142.20"$$

$$P3 = S + W2 = 3612 \text{ mm} \quad 142.20"$$

■ The unprotected space (D) between the protection zone and the protective structure must be less than the minimum detectable object size when the SZ-V is installed, in order to prevent the machine operators from approaching into the hazardous area through this space (D). Additional countermeasures for protection must be provided if there is a space (D) between the protection zone and the protective structure that the minimum detectable object is not detected by the SZ-V.



■ There is a risk of inadvertent undetected access beneath the detection plane (protection zone), if the height "H" of detection plane (protection zone) is greater than 300 mm 11.81" (200 mm 7.87" for non-industrial application, for example in the presence of children). The responsible personnel must perform the risk assessment with taking into account this factor in case of installation of the SZ-V. If necessary, the additional countermeasure must be taken by the responsible personnel.

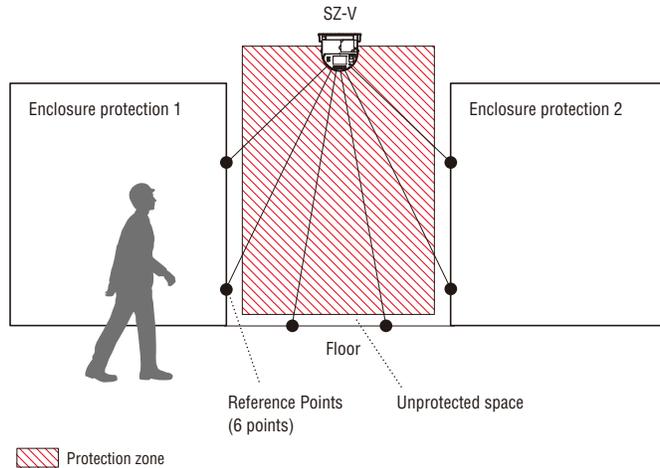
■ In the protection zone setting, you cannot select the object size of 150 mm 5.91" when "H" (Height of detection plane) is 1000 mm 39.37" or less. You must select the object size of 70 mm 2.76" or smaller if you want to use SZ-V for area protection (direction of approach is parallel to the protection zone.)

■ If there is a highly reflective background within 1.5 m 4.92' from the boundary of the protection zone, another 200 mm 7.87" must be added as supplementary necessary distance to the P1, P2 and P3 respectively.

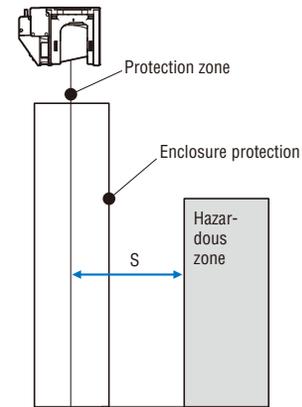
■ We recommend you should have a marking on the floor for indicating the specified protection zone.

Example of access protection (Direction of approach normal to the protection zone)

Front view of the machine



Side view of the machine



$$S = K \times T + C \quad [\text{ISO13855 and IEC61496-3}]$$

S: Minimum safety distance (mm)

K: Approach speed of the body or parts of the body (mm/s)

T: Overall Response time ($t_1 + t_2$) (s)

t_1 : SZ-V response time (s)

t_2 : Max. time required to stop the machine after receiving the OSSD signal from SZ-V (s)*

C: Additional distance, taking into accounts the intrusion prior to actuation of protective equipment (mm).

* When using PROFIsafe, please add communication and processing time required for the stop signal to reach the machine after SZ-V protection zone state turns OFF.

Example of safety distance calculation

K = 1600 mm/s 62.99 inch/s Approach speed of the body or parts of the body

T = $t_1 + t_2 = 0.58$ s Overall response time

$t_1 = 0.08$ s SZ-V response time (Changeable)

$t_2 = 0.5$ s Max. time required to stop the machine after receiving the OSSD signal from SZ-V

C = 850 mm 33.46" (Constant)

d = 70 mm 2.76" Minimum detectable object size (Changeable)

Safety Distance

$$S = K \times T + C = 1600 \times 0.58 + 850 = 1778 \text{ mm}$$

$$62.99'' \quad 33.46'' \quad 70.00''$$



- Reference points monitoring function must be applied when the SZ-V is used for the access protection specified in IEC61496-3: 2008 Annex A.12 and A.13 (the application where the angle of the approach exceeds $\pm 30^\circ$ to the detection plane). In this case, the tolerance for reference points must be ± 100 mm 3.94" or less and the response time must be 90 ms or less.
- The unprotected space between the protection zone and the protective structure must be less than the minimum detectable object size when the SZ-V is installed, in order to prevent the machine operators from approaching into the hazardous area through this space. Additional countermeasures for protection must be provided if there is a space between the protection zone and the protective structure that the minimum detectable object is not detected by the SZ-V.
- According to GB 19436.3-2008, "if the maximum distance between the AOPDDR and the reference boundary is greater than 4.0 m 13.12', displacement of the detection zone greater than 100 mm 3.94" shall be detected." In order to comply with this requirement for SZ-V, this may be achieved by limiting the width of the objects of the reference point to ≤ 200 mm 7.87". For the case where the maximum protection distance of the protection zone is over 4.0 m 13.12', this limitation must be followed.

Safety laser scanner **SZ Series**



Protection zone **4.2 m 13.78'** Detectable angle **270°**

Maximum **48** zones

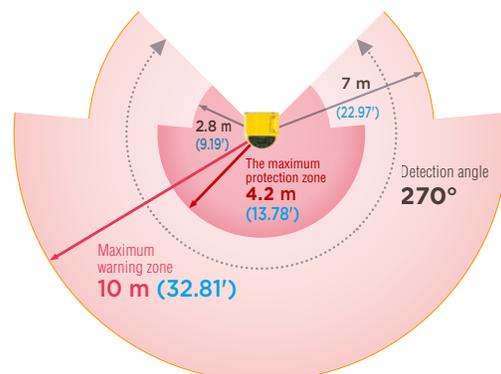
Compact die-cast body

Small size for flexible mounting



Protection zone **4.2 m 13.78'** Detectable angle **270°**

4.2 m **13.78'** Protection zone with 270° field of view.
Warning zone up to 10 m **32.81'**.



* For dimension of each models, see p. 31.

Product Lineup

Main unit * Cables and brackets not included. Select separately.

Appearance	Type	# of zone sets (# of banks)	Model	Weight
	Simple function type	1	SZ-01S	Approx. 1.6 kg
	Multi-function type	4	SZ-04M	
	Multi-zone sets (banks) type	16	SZ-16V	
	Measurement data output type	16	SZ-16D	

Cables

Appearance	Compatible with	Length	Output	Model	Weight
	SZ-01S	5 m 16.4'	PNP	SZ-P5PS	Approx. 280 g
		10 m 32.81'	NPN	SZ-P5NS	Approx. 530 g
		20 m 65.62'	PNP	SZ-P20PS	Approx. 1040 g
		30 m 98.43'	NPN	SZ-P20NS	Approx. 1550 g
	SZ-04M SZ-16V SZ-16D	5 m 16.4'	PNP	SZ-P5PM	Approx. 360 g
		10 m 32.81'	NPN	SZ-P5NM	Approx. 720 g
		20 m 65.62'	PNP	SZ-P20PM	Approx. 1400 g
		30 m 98.43'	NPN	SZ-P20NM	Approx. 2080 g
	SZ-16D	5 m 16.4'	—	SZ-C5D	Approx. 360 g

* Connector colors; PNP:Black, NPN:Gray

Mounting brackets (Optional) Standard mounting brackets

Appearance	Type	Model	Weight
	Horizontal mounting bracket	OP-86935	Approx. 250 g
	Vertical mounting bracket	OP-86936	Approx. 180 g

Mounting brackets (Optional) Mounting brackets with angle alignment

Appearance	Type	Model	Weight
	Horizontal mounting bracket with angle alignment	OP-86937	Approx. 690 g
	Vertical mounting bracket with angle alignment	OP-86938	Approx. 850 g
	L-shaped mounting bracket with angle alignment	OP-86939	Approx. 960 g

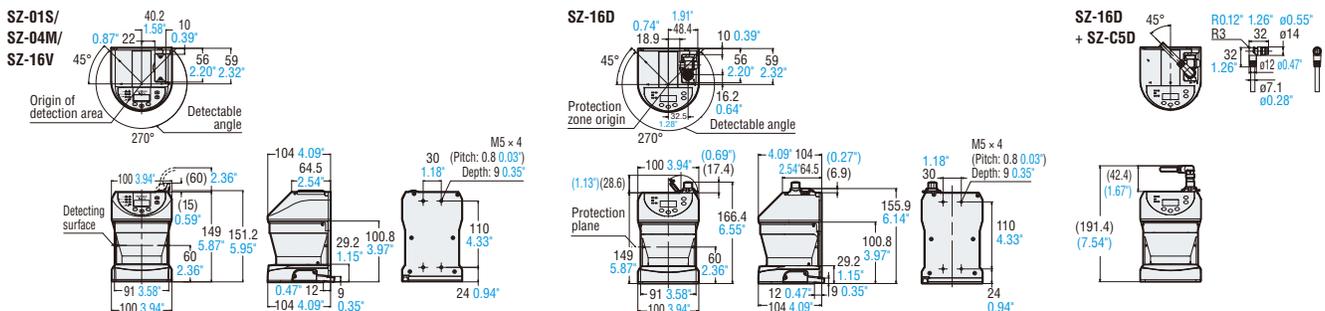
Detection capability specification

Detection capability	Minimum detectable object size	Diameter 30 mm 1.18"/40 mm 1.57", 50 mm 1.97", 70 mm 2.76", 150 mm 5.91" (depends on the setting) Reflectance 1.8% min., Speed 1.6 m/s 5.25 ft/s max.	
	Detectable angle	270° (-45° to 225°)	
	Response time (ON to OFF)	General scan cycle (Scan cycle A)	60 ms (2 scans) to 480 ms (16 scans)
		Specific scan cycle (Scan cycle B)	66 ms (2 scans) to 528 ms (16 scans)
	Response time (OFF to ON)	General scan cycle (Scan cycle A)	Response time of ON to OFF + 125 ms
		Specific scan cycle (Scan cycle B)	
	Maximum protection zone	Minimum detectable object size: 70 mm 2.76"/150 mm 5.91"	4.2 m 13.78' (-5° to 185°), 2.8 m 9.19' (-45° to -5°, 185° to 225°)
		Minimum detectable object size: 50 mm 1.97"	3.0 m 9.84' (-5° to 185°), 2.0 m 6.56' (-45° to -5°, 185° to 225°)
		Minimum detectable object size: 40 mm 1.58"	2.4 m 7.87' (-5° to 185°), 1.6 m 5.25' (-45° to -5°, 185° to 225°)
		Minimum detectable object size: 30 mm 1.18"	1.8 m 5.91' (-5° to 185°), 1.2 m 3.94' (-45° to -5°, 185° to 225°)
Maximum warning zone** (non safety related)	Minimum detectable object size: 70 mm 2.76"/150 mm 5.91"	10.0 m 32.81' (-5° to 185°), 7.0 m 22.97' (-45° to -5°, 185° to 225°)	
	Minimum detectable object size: 50 mm 1.97"	7.5 m 24.61' (-5° to 185°), 5.0 m 16.4' (-45° to -5°, 185° to 225°)	
	Minimum detectable object size: 40 mm 1.57"	6.0 m 19.69' (-5° to 185°), 4.0 m 13.12' (-45° to -5°, 185° to 225°)	
	Minimum detectable object size: 30 mm 1.18"	4.5 m 14.76' (-5° to 185°), 3.0 m 9.84' (-45° to -5°, 185° to 225°)	
Additional safety distance		100 mm 3.94"*2	

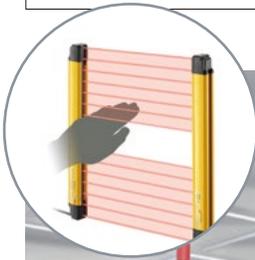
*1 20% or more reflectance is necessary for the minimum detectable object in the warning zone. *2 If there is a high reflective background within 1.5 m 4.92' from the boundary of the protection zone, 200 mm 7.87' must be added as supplementary necessary distance to the protection zone in case

Dimensions

Unit: mm inch



Safety Light Curtains: **GL-R Series**



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